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1. Identification of the substance/mixture and of the company/undertaking

Identification of the substance or mixture

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Use of the substance/mixture

epoxy resin hardener

Company/undertaking identification

Company name:	R&G Faserverbundwerkstoffe GmbH	
	Composite Technology	
Street:	Im Meißel 7 - 13	
Place:	D-71111 Waldenbuch	
Post-office box:	1145	
	D-71107 Waldenbuch	
Telephone:	+49-7157-530460	Telefax: +49-7157-530470
e-mail:	info@r-g.de	
Internet:	www.r-g.de	
Responsible Department:	Management	
Emergency telephone:	poison information centre	

2. Hazards identification

Classification

GHS:

Indications of danger : Corrosive
R-phrases:
Harmful in contact with skin.
Harmful if swallowed.
Causes burns.
May cause sensitization by skin contact.
Hazard categories:
Acute toxicity: Acute Tox. 4
Skin corrosion/irritation: Skin Corr. 1B
Serious eye damage/eye irritation: Eye Dam. 1
Respiratory/skin sensitization: Skin Sens. 1
Hazard Statements:
Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

3. Composition/information on ingredients

Chemical characterization (Mixture) epoxy resin hardener

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Hazardous components

EC No.	CAS No.	Chemical name	Quantity
		Classification	
		GHS classification	
203-865-4	111-40-0	2,2'-iminodiethylamine, diethylenetriamine	25-50%
		Xn, C R21/22-34-43	
		Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1; H312 H302 H314 H317	

Full text of R- and H-phrases: see section 16.

4. First aid measures

General information

Take the injured person out of the danger area and lay him/her down. Take off immediately all contaminated clothing

After inhalation

Provide fresh air. Consult physician. If victim is at risk of losing consciousness, position and transport on their side.

After contact with skin

After contact with skin, wash immediately with soap and plenty of water. Cover wound with sterile dressing. Consult physician. Immediate medical treatment required because injuries that are not treated are hard to cure.

After contact with eyes

After contact with eye rinse immediately with lot of water at least 5 minutes with open eyelid. Subsequently consult an opthalmologist.

After ingestion

Rinse mouth immediately and drink large quantities of water. Immediately get medical attention. Do not induce vomiting.

5. Fire-fighting measures

Suitable extinguishing media

Carbon dioxide (CO2). Extinguishing powder. Water fog. Fight major fires with a water spray jet or alcohol-resistant foam.

Special exposure hazards arising from substance or mixture itself, combustion products, resulting gases

In case of fire may form: Nitrogen oxides (NOx). Carbon monoxide. Ammonia.

Special protective equipment for fire-fighters

Wear a protective full body suit.

Wear breathing apparatus with own air supply.

Additional information

Contaminated fire-fighting water must be collected separately. Contaminated fire-fighting water must not get into the sewerage network. Fire residue and contaminated firefighting water must be disposed of in accordance with government regulations.

6. Accidental release measures

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Personal precautions

Wear personal protection equipment. Keep unprotected persons at a safe distance. Use appropriate respiratory protection.

Environmental precautions

Do not empty into drains or the aquatic environment. Do not allow to enter the soil or subsoil. Do not allow to enter groundwater.

Methods for cleaning up/taking up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Dispose of contaminated material as § 13 waste.

7. Handling and storage

Handling

Advice on safe handling

Provide for sufficient ventilation and punctiform suction at critical points.Handle open container with care.

Advice on protection against fire and explosion

No special measures are necessary.

Storage

Requirements for storage rooms and vessels

Ventilate adequately storage and work rooms. Employ reliable measures to prevent the product from entering the soil.

Further information on storage conditions

Keep in well sealed receptacles at a cool, dry location.

Storageclass (D):

8

8. Exposure controls/personal protection

Exposure limit values

Exposure limits (EH40)

CAS No.	Chemical name	ml/m³	mg/m³	F/ml	Category	Origin
111-40-0	2,2'-Iminodi(ethylamine)	1	4.3		TWA (8 h)	WEL
		-	-		STEL (15 min)	WEL

Exposure controls

Protective and hygiene measures

Take off immediately all contaminated clothing Avoid contact with skin and eyes. "Wash hands when done working with material; at breaks, lunch, shift changes, etc." Do not breathe in gases/vapours/aerosols.

Respiratory protection

Not necessary when the room is well ventilated.

Hand protection

Wear protective gloves. (EN 374) Material: NBR (Nitrile rubber). Butyl rubber. Breakthrough time: See information supplied by the manufacturer.

Eye protection

Tightly sealed safety glasses. (EN 166)

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Skin protection

Wear protective clothing. (EN 368/9)

9. Physical and chemical properties

General information

Physical state:	liquid
Colour:	yellowish brown
Odour:	amine-like

Important health, safety and environmental information

		Test method
pH-Value (at 20 °C):	10,5	ISO 8975
Changes in the physical state		
Boiling point:	> 200 °C	DIN 53171
Flash point:	> 100 °C	ISO 2719
Vapour pressure: (at 20 °C)	0,03 hPa	
Density (at 20 °C):	1,07 g/cm³	DIN 53217
Water solubility:	not miscible / slightly soluble	
Viscosity / dynamic: (at 25 °C)	1500-1800 mPa⋅s	ISO 9371
Other information		
Ignition temperature:	> 350 °C	DIN 51794

10. Stability and reactivity

Conditions to avoid

no decomposition when stored and handled properly

Materials to avoid

strong exothermal reaction with: acid.

Hazardous decomposition products

Gas / vapours, corrosive.

11. Toxicological information

Specific effects in experiment on an animal

111-40-0 2,2'-iminodiethylamine, diethylenetriamine: oral: 1.080 mg/kg (rat) LD50 dermal: 1.090 mg/kg (rabbit) LD50

Irritation and corrosivity

Caustic effect on eyes, skin, and mucous membranes.

Sensitizing effects

Contact may cause skin sensitisation.

Additional information on tests

When swallowed strong caustic effect on oral cavity and throat and risk of oesophagus and stomach perforation.

12. Ecological information

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Further information

Do not let the product enter the groundwater, open water, or the sewerage system. Not even small quantities!

13. Disposal considerations

Advice on disposal

Dispose of waste according to applicable local, state, and federal regulations. e.g. transfer to a suitable incineration plant Waste key numbers are assigned according to the European Waste Catalogue (EWC) depending on the sector and process type.

Contaminated packaging

Dispose of waste according to applicable local, state, and federal regulations.

14. Transport information

Land transport (ADR/RID)	
UN number:	2735
ADR/RID class:	8
Classification code:	C7
Warning plate	
Hazard-no.:	80
Hazard label:	8
<u>í</u>	
8	
ADR/RID packing group:	111
Limited quantity:	LQ7
Description of the goods	
POLYAMINES, LIQUID, CO	DRROSIVE, N.O.S.
Other applicable information (land trar	isport)
: 274	• /
: 3	
: E	
<u>Marine transport</u>	
UN number:	2735
IMDG code:	8
Marine pollutant:	•
Hazard label:	8
IMDG packing group:	111
EmS:	F-A, S-B
Limited quantity:	5 L
Description of the goods	

POLYAMINES, LIQUID, CORROSIVE, N.O.S.

Other applicable information (marine transport)

: 223, 274, 944

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Air transport		
UN/ID number:	2735	
ICAO/IATA-DGR:	8	
Hazard label:	8	
ICAO packing group:	III	
Limited quantity Passenger:	1 L	
IATA-packing instructions - Passenger:	818	
IATA-max. quantity - Passenger:	5 L	
IATA-packing instructions - Cargo:	820	
IATA-max. quantity - Cargo:	60 L	
Description of the goods POLYAMINES, LIQUID, CO	RROSIVE, N.O.S.	
Other applicable information (air transp : Y818	ort)	

15. Regulatory information

<u>Labelling</u>

Danger symbols:

C - Corrosive



C - Corrosive

Hazardous components which must be listed on the label

2,2'-iminodiethylamine, diethylenetriamine

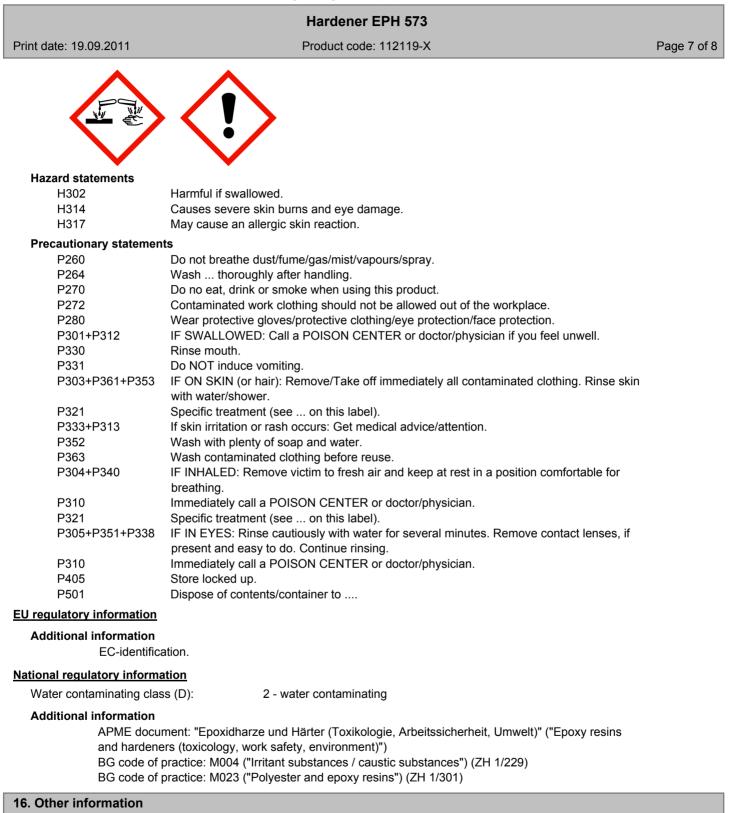
R phrases

n pinaooo	
21	Harmful in contact with skin.
22	Harmful if swallowed.
34	Causes burns.
43	May cause sensitization by skin contact.
S phrases	
26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
36	Wear suitable protective clothing.
37	Wear suitable gloves.
39	Wear eye/face protection.
45	In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
60	This material and its container must be disposed of as hazardous waste.
Additional a	dvice on labelling
	The product is classified and labelled under the EC Directives/hazardous substances laws (GefStoffV).
IS labelling	

GHS I abell<u>ing</u>

Signal word:	Danger
Pictograms:	corrosion; exclamation mark

according to Regulation (EC) No. 1907/2006



Full text of R-phrases referred to under sections 2 and 3

21	Harmful in contact with skin.
21/22	Harmful in contact with skin and if swallowed.
22	Harmful if swallowed.
34	Causes burns.

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43	May cause sensitization by skin contact.	
Full text of	H-Statements referred to under sections 2 and 3	
H302	Harmful if swallowed.	
H312	Harmful in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
Further Info	rmation	
	All information, recommendations, and advice on the part of R&G Faserverbundwerkstoffe GmbH are published to the best of our knowledge and belief. They are noncommittal and contain neither explicit nor tacit assurance or warranty of particular properties. The values specified for properties are typical figures. Recommendations or advice serve to describe our products and possible applications in a general or exemplary, but not specifically individual manner. In the course of the constant technical advancement and improvement of our products there may be changes to the characteristic values, copy, and diagrams; no specific reference is made to any such change. Owing to our products' wide and highly diverse range of potential applications far beyond any of our attempts to analyse, the customer alone is responsible for examining our products' suitability for the respective processes and purposes and their respective processibility. All and any protective rights and the applicable laws, terms, and conditions must be observed by the buyer or user of our products at their own responsibility. Publication is not a licence and does not intend the violation of any patents.	

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)

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