

# CERTIFICATE OF APPROVAL OF A POLYESTER RESIN

Certificate No. MATS/2071/3

This certificate is issued to the company named below. The resin described has been examined in accordance with the requirements of Lloyd's Register and is approved for use in constructions built under Lloyd's Register's survey. This approval is subject to Lloyd's Register being informed of any changes in or modifications to the resin and the product being used in accordance with the manufacturer's instructions and with the relevant requirements of Lloyd's Register's Rules and Regulations.

Company DSM RESINS INTERNATIONAL BV

SCHOONEBEEK
THE NETHERLANDS

Trade name PALATAL

Resin U 569 TV-01

Application Laminating resin

Type Orthophthalic polyester resin

Characteristics Pre-accelerated, Thixotropic, Contains wax

Applicable LR Rules Rules and Regulations for Classification of Special Service Craft

Approved Variants See attached Appendix

Valid until

1 October 2009

Date

24 June 2005

2 Chomm



### CERTIFICATE OF APPROVAL A OF POLYESTER RESIN

#### Appendix to certificate MATS/2071/3

Approved Variants

Plus inhibitor, Plus additional accelerator PALATAL U 569 TV-02

PALATAL U 569 TV-03 Plus inhibitor

Not Pre-accelerated Plus inhibitor PALATAL U 569 T-06

SYNOLITE 1777-P-3

Not Pre-accelerated, Not Thixotropic For vacuum resin SYNOLITE 1777-G-3

infusion

Not Pre-accelerated, Not Thixotropic For vacuum resin SYNOLITE 1777-G-4

infusion

Not Pre-accelerated, Not Thixotropic For vacuum resin **SYNOLITE 1777-G-45** 

infusion

Not Pre-accelerated, Not Thixotropic For vacuum resin **SYNOLITE 1777-G-5** 

infusion

VARIANTS OF PALATAL U 569 TV-01

24 June 2005 Date

> J C Howson Surveyor to Lloyd's Register EMEA A member of the Lloyd's Register Group

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# DET NORSKE VERITAS TYPE APPROVAL CERTIFICATE

**CERTIFICATE NO. K-2981** 

This Certificate consists of 3 pages

This is to certify that the

**Polyester Resins** 

with type designation(s)

Palatal U 569 TV-01, Palatal TV-02, Palatal TV-03 and Palatal T-06

Manufactured by

## **DSM Composite Resins Nederland B.V.**

Schoonebeek, Netherlands

is found to comply with

Det Norske Veritas' Rules for Classification of High Speed and Light Craft, Grade 1 Det Norske Veritas' Tentative Rules for Certification and Classification of Boats 1997, Grade 1

Application

For use in marine vessels according to stated Rules.

Place and date Høvik, 2006-09-13 for Det Norske Veritas AS

Hanne Anita Hjerpetjønn

Head of Section

\*186A\*

Local Office DNV Rotterdam This Certificate is valid until 2010-12-31

Gisle Hersvik
Surveyor

Notice: This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid.

The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

If any person suffers loss or damage which is proved to have been caused by any negagent act or ornission of Det Norske Veritas, then Det Norske Veritas shall pay compensation to such person for his proved direct loss or damage However, the compensation shall never exceed USD 2 million in this provision "Det Norske Veritas" shall never exceed USD 2 million in this provision "Det Norske Veritas" shall never exceed USD 2 million in this provision "Det Norske Veritas" shall never exceed USD 2 million in this provision "Det Norske Veritas" shall never exceed USD 2 million in this provision "Det Norske Veritas".

DET NORSKE VERITAS AS

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Cert. No.: K-2981

File No.: 332.20

#### **Product description**

Palatal U 569 TV-01, Palatal TV-02, Palatal TV-03 and Palatal T-06; unsaturated, orthophthalic, LSE (Low Styrene Emission) polyester resin.

The following properties have been verified by Type Testing:

Property	Test Method	U 569 TV-03		
Fracture Elongation	ISO 527	3.21 / 2.61	%	mean / min
Tensile Strength	ISO 527	76.9 / 68.5	MPa	mean / min
Water Absorption	ISO 62	77.5 <sup>1)</sup>	mg	msmv (mean)
HDT	ISO 75	79.3	°C	msmv (mean)
Barcol Hardness	BS 4549	47	-	msv
Density	ISO 1675	1.08	g/cm <sup>3</sup>	msv
Curing Procedure used for Type Testing	24 hrs at room temperature, 24 hrs at 60°C			

<sup>1)</sup> From: DNV Test Report no. 1030 3301/92

#### Legends:

= Manufacturer's Specified Value, verified to be within ±10% of mean of Type Test results

msmy = Manufacturer's Specified Minimum Value, verified to be below mean - 2 x standard deviation

of Type Test results

= mean of Type Test results mean

= minimum value from Type Testing min.

#### Type Approval documentation

1. Previous Type Approval Certificate No. K-2149.

2. Letter and email from DNV Rotterdam, incl. Retention Survey Report of 2006-07-10.

#### Tests carried out

Type Testing carried out according to Type Approval documentation.

#### Marking of product

Product shall be marked with manufacturer's name; DSM Composite Resins Nederland B.V. and type designation.

#### Certificate Retention/Renewal Survey

The scope of the Retention/Renewal Survey is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

Survey to be performed after two (2) years (Certificate Retention Survey) and at renewal after four (4) years (Certificate Renewal Survey).

DET NORSKE VERITAS AS VERITASVEIEN 1, 1322 HØVIK, NORWAY

Form No.: 20.90a Issue: January 98



Cert. No.: K-2981 File No.: 332.20

The main elements of the survey are:

• Ensure that Type Approval documentation is available.

• Review design, materials, production process, and performance with respect to possible changes, in order to ensure compliance with **Type Approval documentation** and/or referenced material specifications.

 Ensure traceability between manufacturer's product marking and the DNV Type Approval Certificate.

**END OF CERTIFICATE** 

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